



Dart Aerospace Ltd.
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RBBP1425-101
Job Sheet 189410



Part No: RBBP1425-101

Job Qty: 4 ea ³²¹₉₋₈₉

Part Name: Input Drive Shaft Tool (K-Flex)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/24/19

Job Tracking No:

Due Date: 2/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.12 New issue DP Verify DD/DWG RBBP1425-101 Rev D IPP Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/28/19	0.00	0.00	Start Up Small Fab-2		^{DAS} ₂₈ ^{DA} ₂₈
110	Small Fab	4 pcs		2/28/19	0.00	0.40	Small Fab-3		^{DAS} ₅₈ ⁹⁻⁸⁹ ₉₋₈₉
120	QC	4 pcs		2/28/19	0.00	0.00	QC4		⁵⁸ ₉₋₈₉ ^{DAS} ₂₈
130	Packaging	4 pcs		2/28/19	0.00	0.00	Packaging3-1		⁵⁸ ₉₋₈₉ ^{DAS} ₂₈
140	QC21-SA	4 Ea		2/28/19	0.00	0.00	QC21		⁵⁸ ₉₋₈₉ ^{DAS} ₂₈

Part Op 110 - Pick bag and tag
Descriptions:

^{DAS}₂₈ ⁹⁻⁸⁹₉₋₈₉ FEB 07 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBBP1425-103	Transmission End Compression Tool	4 Ea (1 ea)	90-Start up Operation	<u>5151439</u>
RBBP1425-105	Engine Input Drive Shaft Tool	4 pcs (1 ea)	90-Start up Operation	<u>5151443</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBBP1425-103	4	0	0
	RBBP1425-105	4	0	0

Part Specifications



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could not be found.

Plex 1/24/19 8:35 AM Dart.lajeunesse.marie

Container No: S151530



Part: RBBP1425-101

Job No: 189410

Serial No/Batch: S151530

Revision: D

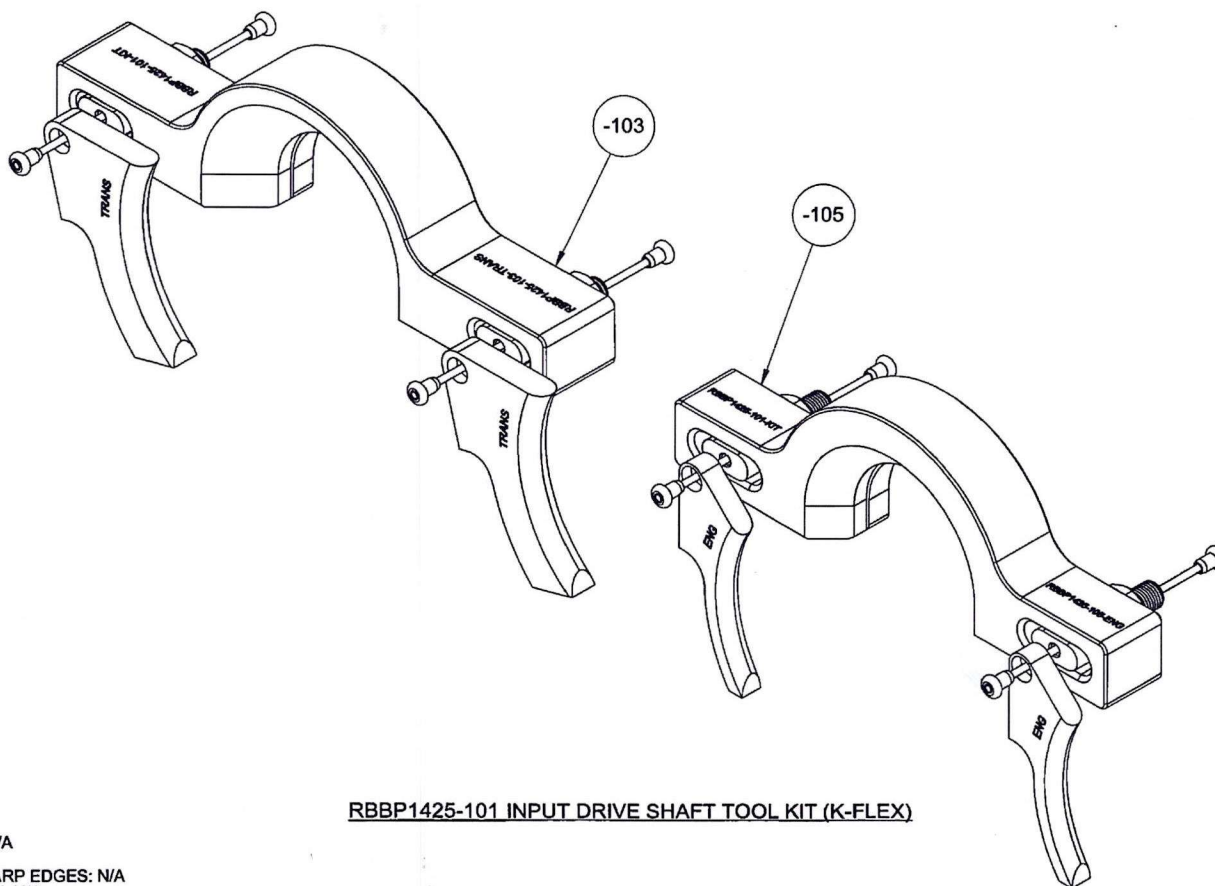
Inspector:

Exp Date:

Instructions:

Date: 02/07/19

ITEM #	QTY	PART #	TITLE	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-103	1	RBBP1425-103	TRANSMISSION INPUT DRIVESHAFT TOOL ASSY	1	UPDATE BOM TABLE, CH'D MACHINE ENGRAVE P/N, S/N, "MADE IN USA" MACHINE "ENG" ADDED P/N -103-13 TO OTHER END OF -105-05, CH'D INSIDE DIM BETWEEN -103-13 & -103-15, CH'D P.F. TO S.F.	-	4/24/2009	RJC	RW
-105	1	RBBP1425-105	ENGINE INPUT DRIVESHAFT TOOL ASSY	1A	CH'D MATERIAL & SPECIFICATION FOR -103-03 & -105-03, CORRECTED ORIENTATION OF KEEPER ON -103 & -105 ASSEMBLIES, SPECIFIED USED ON MODEL PER R.W.	-	12/17/2011	RJC	RW
				2	CH'D -103-07 Ø.332 HOLE COUNTERSINK WAS 82° IS 90° PER G.E.	-	8/15/2011	RJC	GE
				2A	CH'D PRECISION FROM .XXX TO .XX ON NON-CRITICAL PARTS. -103-05 REMOVED .500 DIM FROM HEAD REPLACED WITH 1.75 OVERALL AND REF. 1.25. -103-09 ADDED REF. 1.25. -103-19 ADDED B/O INFO. -103-17 CH'D HEX NUT WAS MCMASTER-CARR #91841A235 IS #90480A235B.	-	10/22/2013	CFS	GE
				2B	-107 & -109 ADDED ASSEMBLY.	-	5/2/2014	DPD	RJC
				C	TEMPLATE UPDATED, TITLE CHANGED	17-647	18.1.23	VM	ML
				D	ADD 4140/4142 MATERIAL OPTION FOR -103-03 AND -105-03		18.03.22	ML	ML



NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) HEAT TREAT: N/A
4) SPEC: N/A/N/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) REFERENCE BELL T/N: SKSP1425-101

RBBP1425-101 INPUT DRIVE SHAFT TOOL KIT (K-FLEX)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 189410 ML5
19-24

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE INPUT DRIVE SHAFT TOOL KIT (K-FLEX)	
PART NO. RBBP1425-101	REV D
TOOL NO. RBBP1425-101	
INITIALS AND DATE	
DESIGNED BY: VM 1/23/2018	TOLERANCES: .XX ± .005 FRACTIONS ± 1/8
DRAWN BY: ML 03/20/2018	XX ± .01 ANGLES ± .5°
CHECKED BY: ML 03/20/2018	X ± .1 SURFACE ROUGHNESS
MFG REVIEW BY: DP 03/20/2018	APPROVED BY: ML 03/26/2018
SCALE: NTS SHEET 1 OF 12	
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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					